



Europäisches  
Patentamt

European  
Patent Office

Office européen  
des brevets

Bescheinigung

Certificate

Attestation

Die angehefteten Unterlagen stimmen mit der ursprünglich eingereichten Fassung der auf dem nächsten Blatt bezeichneten europäischen Patentanmeldung überein.

The attached documents are exact copies of the European patent application described on the following page, as originally filed.

Les documents fixés à cette attestation sont conformes à la version initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patentanmeldung Nr. Patent application No. Demande de brevet n°

04252099.9

Der Präsident des Europäischen Patentamts;  
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets  
p.o.

R C van Dijk



Anmeldung Nr:  
Application no.: 04252099.9  
Demande no:

Anmelde tag:  
Date of filing: 08.04.04  
Date de dépôt:

## Anmelder/Applicant(s)/Demandeur(s):

Eads Astrium Limited  
Gunnels Wood Road,  
Stevenage  
Hertfordshire, SG1 2AS  
GRANDE BRETAGNE

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:  
(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.  
If no title is shown please refer to the description.  
Si aucun titre n'est indiqué se referer à la description.)

Improvements relating to deployable booms

In Anspruch genommene Priorität(en) / Priority(ies) claimed /Priorité(s)  
revendiquée(s)  
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/  
Classification internationale des brevets:

B64G1/00

Am Anmelde tag benannte Vertragstaaten/Contracting states designated at date of  
filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LU MC NL  
PL PT RO SE SI SK TR LI

## IMPROVEMENTS RELATING TO DEPLOYABLE BOOMS

### Field of the Invention

The present invention concerns improvements relating to deployable booms. More particularly, but not exclusively, the present invention concerns improvements relating to articulated booms for deployment of one or more antenna reflectors in space.

### Background of the Invention

Single offset reflector antennas with short focal lengths deployed conventionally in space missions are known to be of limited applicability to linearly-polarised shaped beam coverages because of their poor cross-polar properties. These are generally incompatible with the stringent specifications placed on such space missions, which typically dictate the use of polarisation-sensitive reflectors or dual offset reflector geometries (for example, Gregorian-type reflector geometries). Such geometries tend to suffer from significant disadvantage in terms of mass and the amount of accommodation space taken up for accommodating component parts.

It is to be understood that single offset reflectors generate high cross-polar levels because of their fundamental asymmetry. This can be reduced if the reflector focal length is increased relative to the aperture diameter. Recent studies of deployment of two reflector configurations have shown that long focal lengths are advantageous in improving overall scanning performance, so that boom-deployed long focal length systems can be suitably used in multi-beam applications. Such systems are being increasingly proposed for the emerging Ka band market. It has also been found that when the ratio focal length to diameter approaches 2, the cross-polar performance improves sufficiently that the antenna can be used for dual polarised shaped beams in Ku band, for example.

### Objects and Summary of the Invention

- 2 -

The present invention aims to overcome or at least substantially reduce some of the above mentioned problems associated with known designs.

It is a principal object of the present invention to provide a compact and simple support structure for effective deployment of one or more antenna reflectors from a single side of the spacecraft. It is to be understood that the inventive structure finds utility in the support deployment of multiple reflectors in various space missions, and bears definite structural advantage in terms of weight saving, simplicity of design (by taking up less accommodation space) and efficient accommodation of its apertures/reflectors.

10 It is another principal object of the present invention to provide a support structure which can deploy relatively large diameter antenna reflectors with long focal lengths (typically, with focal length to diameter ratios greater than two), giving acceptable isolation and cross polar performance. This advantageously obviates the need for complex subreflector (Gregorian) designs.

15 It is another principal object of the present invention to provide a support structure with a flexible configuration of parts which can be suitably adapted for use with a wide range of antenna reflector diameters and focal lengths.

20 In broad terms, the present invention resides in the concept of providing an antenna reflector carried by an extendable boom of a predetermined sufficient length so that the reflector can be controllably moved by extension of the boom from a stowed position to a required deployed position.

More particularly, according to a first aspect of the present invention there is provided an articulated boom comprising: a support arm defining a number of hingedly-connected joints, the arm being adapted and arranged to 25 carry an antenna reflector so that in use, the reflector can move between a first stowed position in which the reflector is in folded condition and a second deployed position in which the reflector is in deployed condition.

Further, according to a second aspect of the present invention there is provided an articulated boom for connection to a spacecraft vehicle comprising: 30 a support arm defining a number of hingedly-connected joints, the arm being adapted and arranged to carry an antenna reflector so that in use, the reflector

can move between a first stowed position in which the reflector is nested within a predetermined volume of the spacecraft vehicle and a second deployed position in which the reflector is deployed in space.

In this specification, it is to be understood that the term "dog-leg" in the  
5 proposed boom design is used to mean or cover any bend or curve in the boom  
which allows the boom structure to follow the circumference/periphery of the  
reflector (which it carries) and to pick up the mounting hard points.

In accordance with an exemplary embodiment of the invention which will  
be described hereinafter in detail, the support arm of the boom includes a bend  
10 ("dog-leg"). The "dog-leg" is shaped so as to permit the support arm of the  
boom design to be positioned at the circumference/periphery of the reflector  
when in stowed condition. Advantageously, this allows the boom structure  
when used in spacecraft to pick up on the spacecraft mounting hard points for  
launch constraint. Thus, in the context of antenna reflector deployment from the  
15 sidewall of a spacecraft, the "dog-leg" is effectively used to stow the boom with  
reflector close to the sidewall of the spacecraft, allowing the boom to be tied  
down for launch. In the context of multiple reflector deployment from the  
sidewall of a spacecraft, the "dog-leg" allows an optimal arrangement of booms  
and reflectors in the stowed configuration. In this stowed-configuration, the  
20 booms are positioned at the circumference/periphery of the reflectors, therefore  
allowing the reflectors to be stowed very close together and hence aiding  
accommodation within the launch vehicle fairing.

Advantageously, articulation of the boom design is achieved via up to  
four single-axis hingedly-connected joints. These joints are conveniently either  
25 stepper motors with harmonic drive output or spring-operated mechanical  
hinges.

Optionally, antenna pointing is provided by use of a two-axes antenna  
pointing mechanism or by use of articulated stepper motor harmonic drive units.  
Conveniently, the two-axis antenna pointing mechanism (APM) functions are  
30 mounted separately on the support arm of the boom and on the antenna  
reflector. For example, in the context of antenna reflector deployment from a

sidewall of a spacecraft, one of the two-axis APM functions may be built into the boom close to the spacecraft, the other mounted onto the rear of the reflector. This has the advantage of reducing/minimising the mass load mounted onto the reflector, whilst providing the required two-axes geometry.

- 5       Advantageously, the support arm of the boom is configured to be sufficiently long so as to carry an antenna reflector of up to 3.5 metres diameter with an associated focal length of up to 7 metres (when deployed). For antenna reflector deployment from a spacecraft, this can achieve good RF performance from a single offset reflector, alleviating the need for a Gregorian  
10      design of antenna and thus saving mass and space on the spacecraft. Also, by using a sufficiently long boom for antenna reflector deployment from the side of a spacecraft, the associated feed structure can be mounted directly onto the spacecraft top floor, alleviating the need for large heavy feed tower structures. Further, such a boom design has the advantage that it can be readily adapted  
15      for carrying various kinds of antenna reflector (i.e. reflectors of different shape and size), within the limits imposed by the structural envelope for stowing the boom with reflector.

- For antenna reflector deployment from a spacecraft, it is to be understood that the boom could be exposed to extreme temperatures in space  
20      (typically, in the temperature range +140°C to -180°C) on account of its substantial length (up to 7 metres long) when deployed a long way out from the spacecraft. More particularly, this could cause significant problems with the hinged joints of the boom between the hinge mechanisms and the various composite (carbon fibre) tube sections of the support arm. The inventors have  
25      now recognised that this problem can be addressed by bolting the hingedly-connected joints using metal bracket means with sufficient flexibility built into it to accommodate for significant changes in the material properties of the boom (for example, changes in size between the materials) in response to significant temperature variations (typically, between +140°C to -180°C).

- 30       As previously described, the present invention extends to spacecraft with an articulated boom of the above described type, the boom fixed at one end to the spacecraft structure and the opposing end of the boom fixed to the antenna

- 5 -

reflector. In this way, the antenna reflector can be moved by movement of the supporting boom from a stowed position (for example, when mounted against a side of the spacecraft structure) to a required deployed position some distance out from the spacecraft. Optionally, the boom end fixed to the spacecraft structure is mounted directly to the feed structure. This has the advantage of removing platform distortions from the antenna geometry, giving improved overall performance.

Advantageously, for antenna reflector deployment from a spacecraft, the boom with reflector when in stowed position is foldably mounted to a sidewall of the spacecraft structure on a plurality of hold-down points (for example, pyrotechnic hold-downs), the hold-down points being capable of release prior to deployment of the boom/reflector. It is to be also appreciated that the hold-down points can be suitably formed to provide a degree of compliance in a number of different directions if desired, permitting the boom and the spacecraft structure not to impart unwanted thermal expansion loads on each other.

Further, the present invention extends to a satellite/spacecraft vehicle incorporating into one or more of its sides two or more articulated booms of the above described type. Optionally, the support arms of the two or more booms are positioned at the circumference of the associated reflectors when in stowed condition, such as to allow the reflectors to be stacked together within a space defined by the associated launch vehicle fairing. It is thus possible to deploy two or more reflectors, using one boom per reflector, from one or each side of the satellite/spacecraft vehicle. It is thus also possible in principle to deploy multiple reflectors, using one boom per reflector, from one or each side of the satellite/spacecraft vehicle, if desired.

Thus, in a further aspect, the present invention provides a method of stacking a plurality of deployable antenna reflectors in spacecraft, comprising: providing a first antenna reflector with boom of the above described type; moving said first antenna reflector to a first nesting position close to a sidewall of the spacecraft in such a manner that its supporting boom follows the circumference of the reflector along a first path; providing a second antenna reflector with boom of the above described type; and moving said second

- 6 -

antenna reflector to a second nesting position close to the sidewall of the spacecraft in such a manner that its supporting boom follows the circumference of the reflector along a second path and such that the first and second reflectors are disposed in juxtaposition in stacked relationship. Optionally, the spaced-  
5 apart arms of the booms, when in stacked condition, are disposed circumferentially around their associated reflectors in opposite senses (i.e. the arms of the booms are of generally opposite curvature). This particular mode of stacking has the advantage that there is no physical interference between the different component parts of the booms. Optionally, additional antenna  
10 reflectors with booms can be stacked in the spacecraft if desired, based upon the above described method of stacking.

The present invention also extends to a satellite/spacecraft vehicle incorporating into one or each of its sides a hingedly-mounted support structure including an antenna reflector with articulated boom of the above described  
15 type. In such an arrangement, the associated feed structure is preferably mounted to a separately-formed floor (for example, the top floor) of the satellite/spacecraft vehicle. This obviates the need for a complicated feed mounting (towers) structure in order to achieve long focal lengths. Also, this  
20 mounting arrangement permits the thermal control of the feed assembly to be achieved simply.

The present invention also extends to a satellite/spacecraft vehicle incorporating into one/each of its sides (a) a first hingedly-mounted support structure including an antenna reflector with supporting boom of the above described type, and (b) a second separate hingedly-mounted support structure  
25 for carrying two or more other antenna reflectors. The second support structure is preferably a frame of simple design in place of the above described boom structure. It is also envisaged that the two or more respective other antenna reflectors could be directly mounted onto the frame.

The present invention also extends to a reflector system for space-based  
30 applications incorporating an antenna reflector with supporting boom of the above described type.

Further, the present invention extends to an antenna structure incorporating the above described reflector system.

It is to be appreciated that the proposed deployable boom has a simplified, flexible and mechanically robust design and can be easily 5 implemented for deployment of an antenna reflector in various space-based applications. The proposed boom design could equally be used for planetary reflecting applications, if desired.

The above and further features of the invention are set forth with particularity in the appended claims and will be described hereinafter with 10 reference to the accompanying drawings.

#### Brief Description of the Drawings

Figure 1 is a schematic view of a proposed deployable support structure with dual reflectors for a spacecraft embodying the present invention, the Figure showing an antenna reflector with supporting boom in deployed condition and 15 another antenna reflector with supporting boom in stowed condition; and

Figure 2 is a schematic view of another proposed deployable support structure for a spacecraft embodying the present invention.

#### Detailed Description of Exemplary Embodiments

Referring first to Figure 1, there is schematically shown therein a 20 preferred deployable support structure 1 with dual reflectors for a spacecraft vehicle 2 embodying the present invention. The support structure 1 comprises a first arm carrier in the form of an articulated boom 5 having an antenna reflector 6 in deployed condition at its lower end 7 and a mount 8 for connecting the boom 5 to a section of a sidewall of the spacecraft 2 at its upper end. The 25 arm carrier of the boom 5 has a shoulder joint 10, an elbow joint 11 and a wrist joint 12. Significantly, the elbow joint 11 has a dog-leg to facilitate stowage of the reflector 6 against the spacecraft's sidewall. The joints 10, 11, 12 are hingedly-connected at a plurality of points along the axial length of the arm carrier by means of a spring-operated mechanical hinge mechanism or other 30 arrangement (not shown) such as to permit pivotal movement of the arm carrier

- 8 -

together with its associated reflector in directions perpendicular to its axis. It will be understood that the antenna reflector 6 is of a standard configuration (around 3.5m diameter) with long focal length capability.

As shown in Figure 1, the support structure 1 further comprises a second arm carrier in the form of another articulated boom 15 having an antenna reflector 16 in stowed condition at its upper end and a mount 18 for connecting the boom 15 to a different section of the same sidewall of the spacecraft 2 at its lower end. The reflector 16 is also of standard configuration (around 3.5m diameter).

As shown, the stowed boom 15 with antenna reflector 16 compactly nests within a circular area of the spacecraft sidewall, such that, if desired, the other boom 5 with reflector 6 (shown to be deployed) can be subsequently stacked on top whilst nesting close to the spacecraft sidewall in stowed condition (not shown). In such a stacked configuration (not shown), the arms of the booms 5, 15 are wrapped part-circumferentially around the associated stowed reflectors in opposite senses so that there is no physical interference between the different component parts of the booms 5, 15.

As also shown, the stowed boom 15 with antenna reflector 16 is mounted against the spacecraft sidewall on a plurality of pyrotechnic hold-down points. Each hold-down point is configured to allow compliance in certain directions to ensure that the boom and spacecraft structure do not impart unwanted thermal expansion loads on each other. It will be understood that the hold-down points are operably released prior to deployment of the boom/reflector.

In the described embodiment of Figure 1, the booms 5, 15 are about 7m long. By using booms of this length the feed structure 20 is mounted (as shown) directly onto the spacecraft top floor 21, alleviating the need for large heavy feed tower structures. The booms 5, 15 are formed of lightweight carbon fibre composite material. Because the boom structures are long, it will be understood that these structures extend some distance out into space from the spacecraft when deployed, and will become exposed to extreme temperatures, typically in the temperature range +140°C to - 180°C, during deployment. The

inventors have recognised that this can cause problems with the boom joints between the hinge mechanisms and the carbon fibre composite (tube) sections. To address these problems, the boom joints are bolted using a metal bracket with flexibility built into it so as to allow for change(s) in size between the materials.

In operation of the thus described arrangement of Figure 1 it will be understood that the two reflectors 6, 16 can be deployed individually or sequentially from the same side of the spacecraft (using one boom per reflector). It will also be understood that antenna pointing can be provided to achieve this deployment by use of 2 axes APM (antenna pointing mechanism) or by use of articulated stepper motor harmonic drive units (not shown). In this embodiment, the APM 2 axes functions are mounted in the boom close to the reflector edge. This has the advantage of reducing/minimising the mass mounted on the reflectors whilst still providing a 2-axes geometry and allowing APM mass to be easily tied down for launch.

A second embodiment of the present invention will now be described. The second embodiment is similar to the first embodiment and so corresponding parts have been assigned corresponding reference numerals with primes.

Referring to Figure 2, there is schematically shown therein another proposed deployable support structure 1' for a spacecraft 2' embodying the present invention. In common with the embodiment of Figure 1, this second embodiment has an articulated boom 5' with antenna reflector 6' in deployed condition at its lower end and a mount 8' for connecting the boom to a section of a sidewall of the spacecraft 2' at its upper end. It is to be understood that the arm carrier of the boom 5' has the same hingedly-connected joints structure as described previously in relation to the booms of the first embodiment of Figure 1. Thus, the specific boom structure 5' will not be described again in order to avoid unnecessary repetition.

The arrangement of Figure 2 differs from that of Figure 1 only in that, rather than having a second articulated boom (as shown in Figure 1), there is

- 10 -

provided instead a hingedly-mounted frame 39 for carrying two more antenna reflectors 40, 41. The reflectors 40, 41 as shown, are of identical size and shape and are directly mounted onto the frame at two separate mounts. It is to be understood that the reflectors are of a standard configuration with long focal length capability. In a further alternative embodiment (not shown) similar to that of Figure 2, the reflectors mounted on the frame could instead be of different size and shape and be mounted onto the frame via APM mechanisms.

In the above described embodiments, it is to be appreciated that the described articulated boom structure bears definite advantage in the following various respects:

- Large diameter reflectors with long focal lengths,  $f/d > 2$ , give acceptable cross-polar performance without the need for Gregorian designs (sub reflectors).
- Simpler design taking up less accommodation space, therefore allowing more antennas & larger total spacecraft aperture, to be mounted on each Spacecraft.
- Allows standard mounting of reflector/boom & mounting feeds on CM floor obviates the need for complicated feed mounting structure or towers, to achieve long focal lengths.
- Provides more options to reduce scatter as position of feeds and reflector is more flexible with respect to spacecraft structures.
- Thermal control of feed assembly and feed chains may be easier to achieve by mounting directly onto CM floor (internal heat pipes).

Having thus described the present invention by reference to two preferred embodiments, it is to be appreciated that the embodiments are in all respects exemplary and that modifications and variations are possible without departure from the spirit and scope of the invention. Essentially, any boom arrangement could be used which relies upon the proposition of supporting the antenna reflector with an extendable articulated boom of sufficient length so that the reflector is controllably moved by extension of the boom from stowed

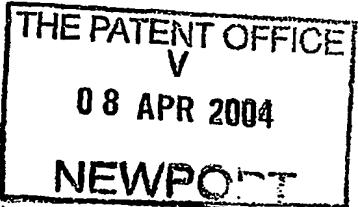
- 11 -

position to deployed position. For example, whilst in the first embodiment two such boom structures are used, the arrangement could alternatively be modified to provide additional boom structures from the same side or from different sides of the spacecraft, thereby enabling the effective deployment of multiple antenna reflectors from one or more sides of the spacecraft.

Furthermore, the number of hinged joints in the boom design and the length of boom to be deployed could also be appropriately varied, for example, so as to ensure that antenna reflectors of different shape/size can be effectively deployed.

It is also to be appreciated that the proposed boom design finds utility in various planetary reflecting applications as well as in various space-based applications.

It is also to be understood that any feature described in relation to any one embodiment may be used alone, or in combination with other features described, and may also be used in combination with one or more features of any other of the embodiments, or any combination of any other of the embodiments.



- 12 -

Claims

1. An articulated boom comprising:  
a support arm defining a number of hingedly-connected joints, the arm being adapted and arranged to carry an antenna reflector so that in use,  
5 the reflector can move between a first stowed position in which the reflector is in folded condition and a second deployed position in which the reflector is in deployed condition.
2. An articulated boom for connection to a spacecraft vehicle comprising:  
10 a support arm defining a number of hingedly-connected joints, the arm being adapted and arranged to carry an antenna reflector so that in use, the reflector can move between a first stowed position in which the reflector is nested within a predetermined volume of the spacecraft vehicle and a second deployed position in which the reflector is deployed  
15 in space.
3. An articulated boom as claimed in claim 1 or claim 2 wherein the support arm includes a dog-leg for permitting stowage of the reflector in said first stowed position, the dog-leg being adapted and arranged to permit the support arm of the boom to be positioned at the circumference of the reflector when in stowed condition.  
20
4. An articulated boom as claimed in claim 1 or claim 2 or claim 3 wherein the support arm is configured to be sufficiently long so as to carry an antenna reflector of around 3.5 metres diameter with an associated focal length of around 7 metres.
- 25 5. An articulated boom as claimed in any preceding claim wherein the hingedly-connected joints are bolted using metal bracket means with a degree of flexibility to accommodate for changes in the material properties of the boom in response to temperature variations between +140°C and -180°C.

- 13 -

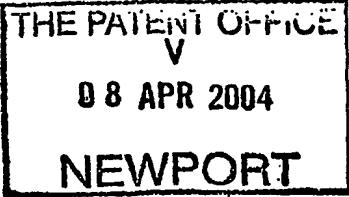
6. An articulated boom as claimed in any of claims 2 to 5 wherein one end of the support arm is mounted to the associated feed structure of the spacecraft vehicle and the opposing end of the support arm is mounted to the antenna reflector.
- 5 7. A satellite or spacecraft vehicle incorporating into one/each of its sides two or more booms of the type claimed in any of claims 1 to 6, enabling two or more reflectors to be deployed from one/each side of the satellite/spacecraft vehicle.
8. A satellite or spacecraft vehicle as claimed in claim 7 wherein the support arms of the two or more booms are positioned at the circumference of the associated reflectors when in stowed condition, such as to allow the reflectors to be stacked together within a space defined by the associated launch vehicle fairing.
- 10 9. A satellite or spacecraft vehicle incorporating into one/each of its sides
  - 15 (a) a first hingedly-mounted support structure including an antenna reflector with boom of the type claimed in any of claims 1 to 6; and
  - (b) a second different hingedly-mounted support structure for carrying a plurality of antenna reflectors.
10. A reflector system for space-based applications incorporating an antenna reflector with supporting boom as claimed in any of claims 1 to 6.
- 20 11. An antenna structure incorporating a reflector system as claimed in claim 10.
12. A method of stacking a plurality of deployable antenna reflectors in spacecraft, comprising:
  - 25 providing a first antenna reflector with boom of the type claimed in any of claims 1 to 6;
  - moving said first antenna reflector to a first nesting position close to a sidewall of the spacecraft in such a manner that its supporting boom follows the circumference of the reflector along a first path;

- 14 -

providing a second antenna reflector with boom of the type claimed in any of claims 1 to 6; and

5

moving said second antenna reflector to a second nesting position close to the sidewall of the spacecraft in such a manner that its supporting boom follows the circumference of the reflector along a second path and such that the first and second reflectors are disposed in juxtaposition in stacked relationship.



- 15 -

## ABSTRACT OF THE DISCLOSURE

### IMPROVEMENTS RELATING TO DEPLOYABLE BOOMS

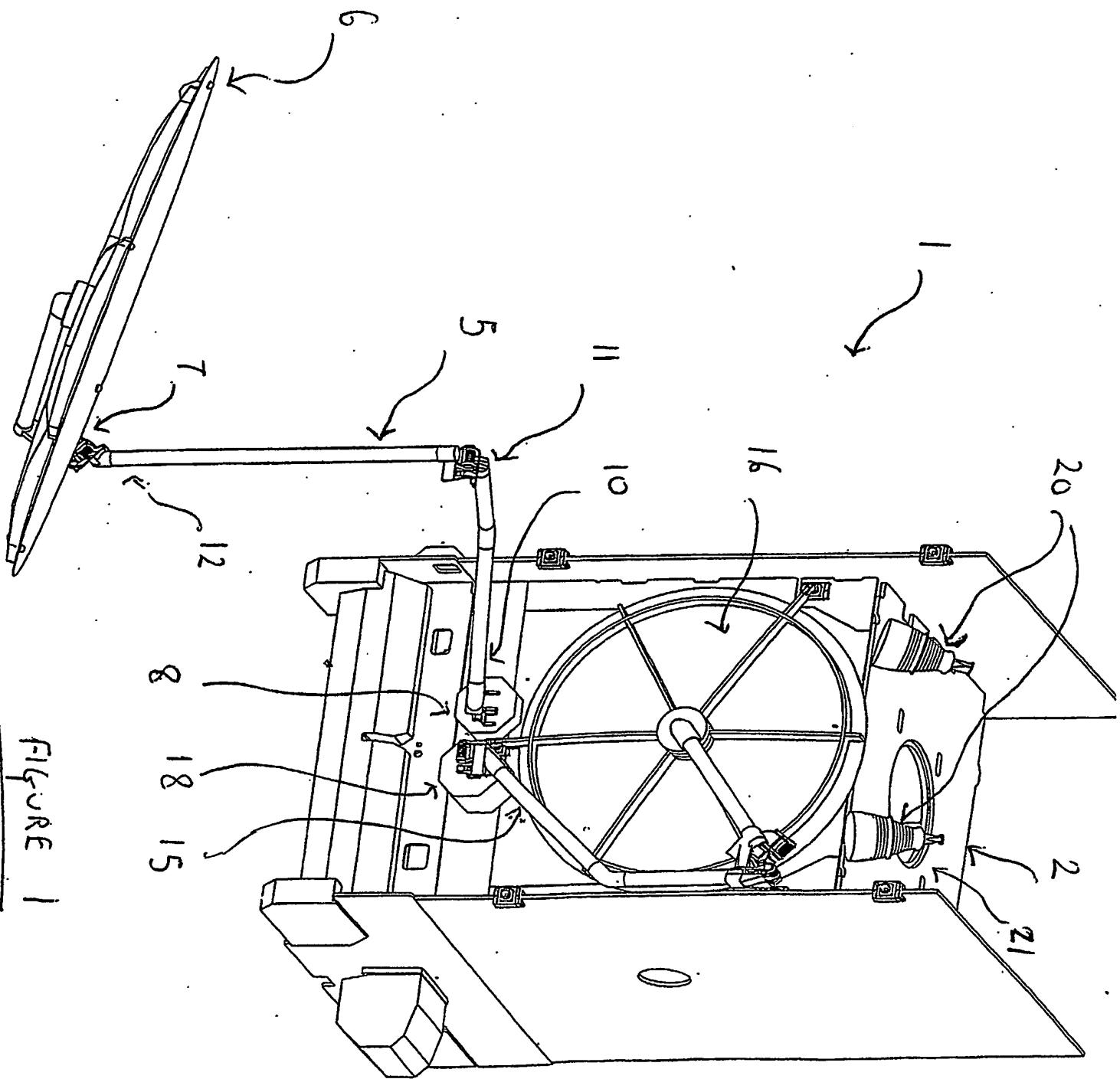
This invention concerns improvements relating to deployable booms. An  
5 articulated boom is provided comprising a support arm with bend defining a  
number of hingedly-connected joints, the arm being adapted and arranged to  
carry an antenna reflector so that in use, the reflector can move between a first  
stowed position in which the reflector is in folded condition and a second  
deployed position in which the reflector is in deployed condition.

10 This invention extends to spacecraft (2) incorporating into one or more of  
its sides a plurality of such articulated booms (5, 15). The support arms of the  
booms can be advantageously positioned at the circumference of the  
associated reflectors (6, 16) when in stowed condition, such as to allow the  
reflectors to be neatly stacked together within a space defined by the launch  
15 vehicle fairing (not shown).

It is to be appreciated that the proposed structure finds utility in the  
support deployment of multiple antenna reflectors in various space missions if  
desired, and bears structural advantage in terms of weight saving, simplicity of  
design (by taking up less accommodation space) and efficient accommodation  
20 of its apertures/reflectors.

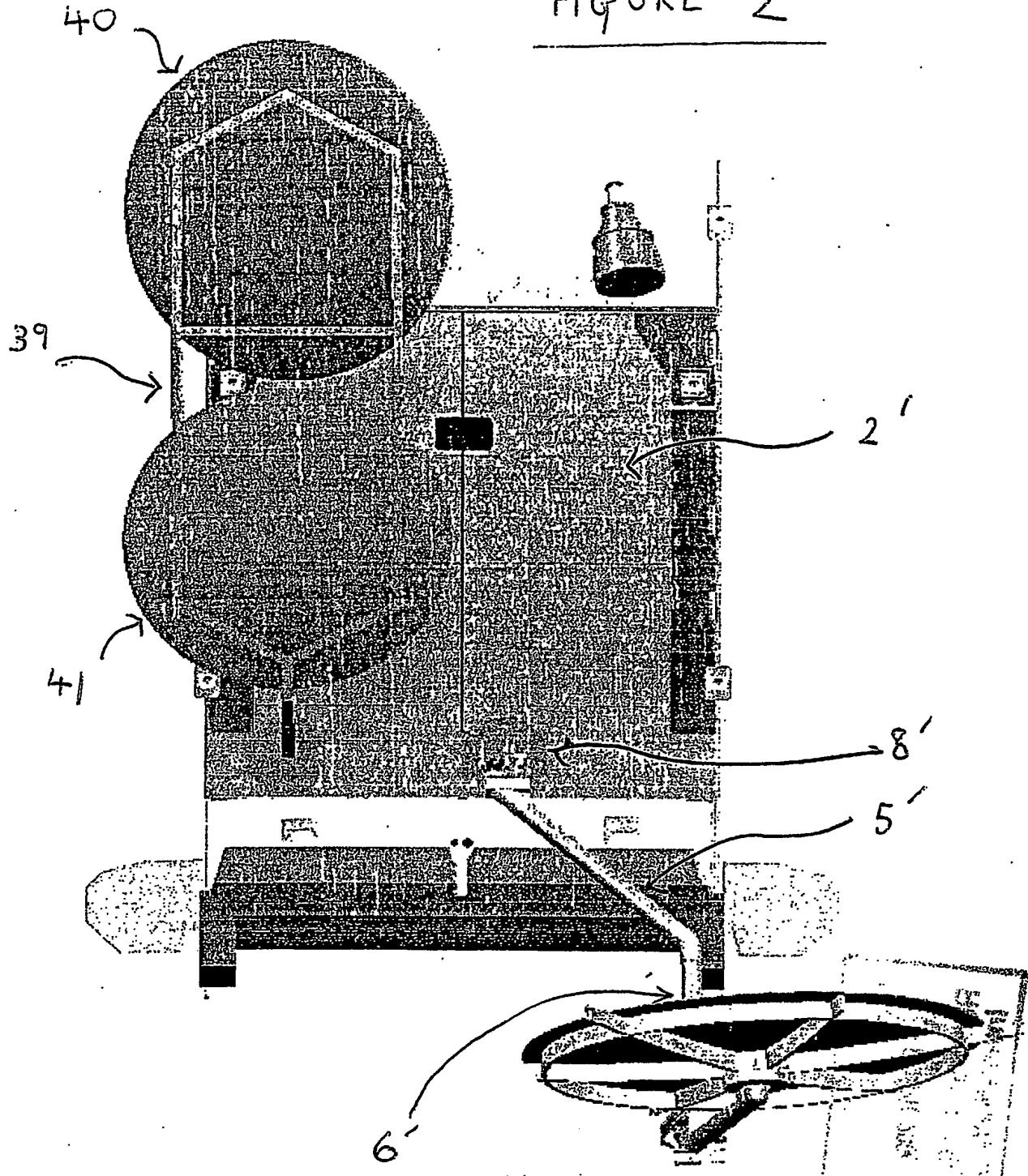
(Figure 1)

THE PATENT U. S. A.  
V  
08 APR 2004  
NEWPORT



2 / 2

FIGURE 2



# **Document made available under the Patent Cooperation Treaty (PCT)**

International application number: PCT/GB05/050045

International filing date: 01 April 2005 (01.04.2005)

Document type: Certified copy of priority document

Document details: Country/Office: EP  
Number: 04252099.9  
Filing date: 08 April 2004 (08.04.2004)

Date of receipt at the International Bureau: 24 May 2005 (24.05.2005)

Remark: Priority document submitted or transmitted to the International Bureau in compliance with Rule 17.1(a) or (b)



World Intellectual Property Organization (WIPO) - Geneva, Switzerland  
Organisation Mondiale de la Propriété Intellectuelle (OMPI) - Genève, Suisse

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**